

DART AEROSPACE LTD	Work Order:	03946
Description: Bushing/Nut	Part Number:	D3176-1/-3
Dwg: D3176 Rev. A	Qty:	4
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	SP	05/08/05	4
2	MC	Turn blank per Dwg D3176 and Folio FA286 & FA287 Materail: AISI 303 SS (Ref: Dart Spec: M303R1.000) thread per MIL-S-7742			
3	QC2	Inspect parts as they come off the CNC machine	JG	05/08/24	4
4	MV	Cut head as per Dwg D3176 and Folio FA286 & FA287	JG	05/08/24	4
5	QC2	Inspect parts as they come off the CNC machine	JG	05/11/23	4
6	MV	Deburr and Tumble. Cover D3176-1 thread using D3176-3 nut	JG	05/11/23	4
7	QC8	Second check	WY	05/11/23	4
8	FP	Identify and Stock	MJ	05/11/24	4
9	AC	Cost / part	SAC	05-11-24	4
10	DC	Close W/O Inspect Level 21	(i)	05/11/25	4

Rev	Date	Change	Revised By	Approved
A	02.11.04	New issue	KJ	RF

RELEASED  
02/11/04 RF